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Turn brake control selector switch to "OFF". Remove nut and steel washer from motor plate hold down bolt and raise motor plate 2" to S" and block. Remove brake drum from motor shaft by taking out four lock screws and set screws. The four keyways in the pulley brake drum are numbered.

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Machine ID'd: HARDINGE HC & HCT Chucker Metal Lathe ...

Revisions on 11/04/04 T:\DOCS\Hardinge\Centroid Hardinge Retrofit Manual.pmd 2.2 Prepping Hardinge magnetic cabinets Figure 2.2.1 Spindle End Figure 2.2.2 Tailstock End After removal of the subpanels in the magnetic cabinets, at each end of the lathe, install the terminal strips per schematic drawing provided with the kit.

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